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CLAIMS

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- 1. A method of carrying out an oxidation reaction catalysed by a monooxygenase enzyme and using hydrogen peroxide as an oxidant, in which reaction a low level of oxidation damage of the monooxygenase occurs, said method comprising producing the hydrogen peroxide simultaneously with the oxidation reaction, wherein the hydrogen peroxide is produced at a rate less than or equal to the rate at which it is used in the reaction.
- 2. A method according to claim 1, wherein the monooxygenase enzyme has a K_m for H_2O_2 of at least 15nM.

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- 3. A method according to claim 1 or 2, wherein the monooxygenase enzyme is a P450 enzyme.
- 4. A method according to any one of the preceding claims, wherein the rate of H_2O_2 production is less than or equal to 3 µg per mg of enzyme.
- 5. A method according to any one of the preceding claims, wherein the concentration of H₂O₂ throughout the reaction is less than or equal to 1 mM.
 - 6. A method according to any one of the preceding claims, wherein the reaction continues for at least 240 minutes.
- 7. A method according to any one of the preceding claims, wherein the H₂O₂ is produced by an electrochemical reaction.
 - 8. A method according to any one of claims 1 to 6, wherein the H_2O_2 is produced by an enzyme reaction.

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9. A method according to claim 8, wherein the enzyme is glucose oxidase.

- 10. A method according to any one of claims 1 to 6, wherein the H₂O₂ is produced by a H₂O₂ precursor.
 - 11. A method according to claim 10, wherein the H₂O₂ precursor is perborate, percarbonate or perphosphate.
- 12. A method according to any one of the preceding claims, wherein the substrate which is oxidised by the monooxygenase enzyme is an alkane, aromatic compound, terpenoid compound, alkene or fatty acid.
- 13. Use of electrodes for producing H_2O_2 to drive an oxidation reaction as defined in claim 7.
 - 14. Use of an enzyme for producing H_2O_2 to drive an oxidation reaction as defined in claim 8 or 9.
- 15. Use of perborate, percarbonate or perphosphate for producing H₂O₂ to drive an oxidation reaction as defined in claim 10.
 - 16. A method of carrying out an oxidation reaction catalysed by a monooxygenase enzyme and using hydrogen peroxide as an oxidant, in which reaction a low level of oxidation damage of the monooxygenase occurs, said method comprising carrying out the reaction in the presence of an H_2O_2 or hydroxyl radical sequestering agent that controls the H_2O_2 or hydroxyl radical concentration.

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17. A method according to claim 16, wherein the sequestering agent is 30 EDTA.